

Work Order ID 130573

130573

Page 1

Monday, March 16, 2015 1:29:25 PM

Item ID: D2372

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Quick Release

Start Date: 3/16/2015 Start Qty: 12.00

12

Cust Item ID:

Required Date: 3/16/2015 Req'd Qty: 12.00

12

Customer:

Reference:

Approvals:

Process Plan: ML5

Date: 1503-16

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D2372	B

100	Pick Kit	0.00							
100	PURCHASING								
Packaging									
Packaging	Memo	0.00							

12x

DAS
36
9-89
15/03/30

110		0.00							
110									
Small Fab									
Small Fab	Memo	0.00							
	ASSEMBLE AS PER DWG								

12x

DAS
36
9-89
15/03/30

120	QC5- Inspect part completeness to step on W/O	0.00							
120									
QC									
Quality Control	Memo	0.00							

12

DAS
38
9-89
MAR 30 2015

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Page 2

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Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Identify as per dwg & Stock Location: <u>GA</u>	0.00							
130									
Packaging	Memo	0.00							
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

12
MAR 31 2015

MCS 1504-01

MS-3-31

Monday, March 16, 2015 1:29:31 PM

130573

D2372

Required Date: 3/16/2015

Required Qty: 12.00

IPP REV:B

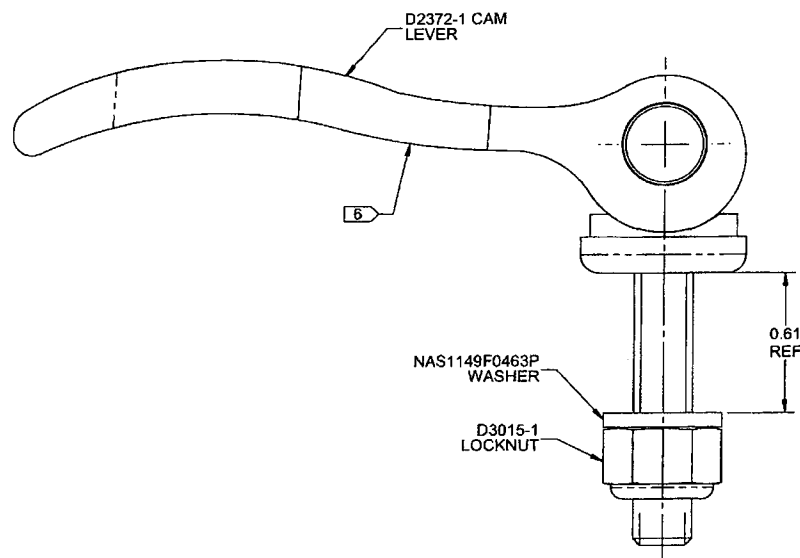
NAS1149F0463P	Purchased	No								DAS 36 9-89
NAS1149F0463P						**				15/03/30
Washer										

<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST015	81	
128944	81	
100	Each	1,321.000
		1
		12

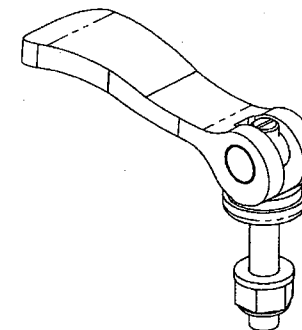
<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
ST260a	998	
m127832	998	
st268	323	
m127832	323	

ITEM	QTY D2372	PART NUMBER	DESCRIPTION
	X	D2372	QUICK RELEASE
1	1	D2372-1	CAM LEVER
2	1	D3015-1	LOCKNUT
3	1	NAS1149F0463P	WASHER

SPECIFICATION CONTROL DRAWING



D2372 QUICK RELEASE



SHOP COPY
RETURN TO

130573-110
15-03-16

RELEASED
2012-02-06
JW

NOTES:

- 1) MATERIAL: SEE SHEET 2
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2372" AND B/N "BXXXXX" PER DART QSI 044 6.5 (LABEL)
- 7) WEIGHT: 0.11 lbs

B	RE-DRAWN IAW QSI 043/044; SUPPLIER AND SUPPLIER P/N WERE "NORCO" AND "25-5129-01".	MB	12.01.31
A	NEW ISSUE	BW	95.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	BW		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.01.31		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.
D2372

REV. B

SHEET 1 OF 2

TITLE

QUICK RELEASE

SCALE

NTS

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